



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2067
Job Sheet 186191



Part No: D2067

Job Qty: 50 ea

Part Name: Connector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/12/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP Rev:E 02.09.09 Re-format; Added AN960JD10 KJ IPP REV:F 11.01.19 AS PER DWG REV.B
DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		12/12/18	0.00	0.00	Purchasing		JAN 09 2019
110	Packaging	50 pcs		12/12/18	0.00	0.00	Packaging2		JAN 09 2019
120	QC	50 pcs		12/12/18	0.00	0.00	QC6		38
130	Small Fab	50 pcs		12/12/18	0.00	1.61	Small Fab-1		JAN 09 2019
140	QC	50 pcs		12/12/18	0.00	0.00	QC5		68
150	Packaging	50 pcs		12/12/18	0.00	0.00	Packaging3-1		9-89
160	QC21-SA	50 Ea		12/12/18	0.00	0.00	QC21		9-89

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
140 - QC5- Inspect part completeness to step on W/O
150 - Identify as per dwg & Stock Location:
160 - QC21- Final Inspection - Work Order Release

X 50
NOV 12 2018

JAN 10 2019
JAN 10 2019
P/O: 011098

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
FT319	Connector	50 Ea (1 ea)	100-Purchasing	5143350
MS21042L3	Nut	50 Ea (1 ea)	130-Small Fab	5133364
NAS1149D0363J	Washer	50 Ea (1 ea)	130-Small Fab	5107780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	FT319	50	0	0
130-Small Fab	MS21042L3	50	2,015	0
	NAS1149D0363J	50	2,133	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S143351



Part: D2067

Job No: 186191

Serial No/Batch: S143351

Revision:

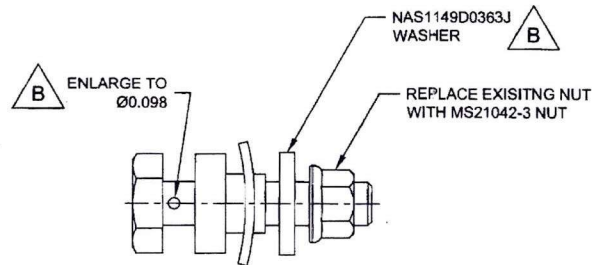
Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/09/19

SPECIFICATION CONTROL DRAWING



D2067 CONNECTOR

NOTES:

- 1) MATERIAL: PURCHASED FROM ARENS.
SUPPLIER P/N: FT319
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: LESS THAN 0.01 lbs

RELEASED
2011-01-18

B	REFORMAT; ADD NAS1149D0363J WASHER & NOTE TO ENLARGED HOLE TO Ø0.098. REF. NCR#10-383	MB	11.01.17
A	NEW ISSUE	RF	99.04.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.01.17		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D2067
TITLE CONNECTOR
REV. B
SHEET 1 OF 1
SCALE NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041698**

Supplier: ELL001-VU
Elliott Manufacturing
23297 Network Place
Chicago, IL 60673-1232 USA
Phone: 607 772 0404
Fax: 607 772 0431

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041698

PO Date: 11/12/18

Due Date: 1/24/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: Procurement Quality Clauses
A005 RIGHT OF ENTRY
A012 CHEMICAL AND PHYSICAL TEST
REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS
APPLICABLE)
A026 CERTIFICATION OF MATERIAL
CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE,
DETECTION, MITIGATION AND
DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

E-MAILED
NOV 21 2018

REVISED

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	186191	FT319		Connector AS PER DWG D2067 REV. B	Firmed	-	1/24/19	50 Ea	0 Ea	50 Ea	\$35.00/Ea	\$1,750.00
Grand Total: \$1,750.00												

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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B.W. Elliott Manufacturing Co., LLC
11 Beckwith Avenue
Binghamton, NY 13901

607-772-0404
Fax: 607-772-0431

Sales Invoice 280080

Invoice Date: 01/07/2019
Due Date: 02/06/2019
Printed Date: 01/07/2019
Page: 1

Bill To:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, K6A 1K7
CANADA

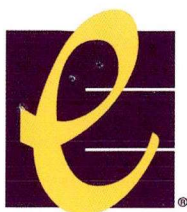
Ship To:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, K6A 1K7
CANADA

Elliott Mfg takes information security very seriously. Please be aware that under no circumstances will Elliott Mfg request changes to existing bank account or payment information without providing official notification from your regular Elliott Mfg contacts.

Customer ID	Purchase Order	Terms	Ship Via	F.O.B.	Sales Person	Market	Source	
DAR130	041698 ✓	NET 30 DAYS	SEEINS	ORIGIN	OM	1101	SO 216361	
Order Qty	Shipped Qty Back Order Qty	U.O.M. Description	Item Number	Item Status	Unit Price	Discount	Tax	Extended Price
50	50 ✓	EA	FT319 ✓	Sale	35.00000	0.000	N	1,750.00
FITTING Elliott Item: FT319 CUST. LINE ITEM 1 CUST. JOB # 186191 CUST. DRWG. D2067 CUST. REV. B 1 BOX @ 1.40 LS FEDEX GRD TRACK#466876254420 PAYABLE IN US DOLLARS These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.								
Remit to Address BW Elliott Manufacturing Co., LLC 23297 Network Place Chicago, IL 60673-1232			ACH & Wire Remittance JP Morgan Chase Bank Acct.# 701328312 ABA Wires: 021000021 ABA ACH: 071000013 Swift Code: CHASUS33 Acct Name: BW Elliott Mfg., LLC			Non Taxable Subtotal 1,750.00 Taxable Subtotal 0.00 Order Discount 0.00 Tax 0.00 Order Total 1,750.00		

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elliott manufacturing

an **Actuant** Company

Elliott Manufacturing
PO Box 773
Binghamton, NY 13902-0773
Tel: (607) 772-0404
Website: www.elliottmfg.com

CONFORMANCE CERTIFICATE FOR MATERIAL SHIPPED

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1/7/2019

SO 216361

Elliott Manufacturing hereby certifies that all materials and processes used in the manufacture of parts called for on Purchase Order Number **041698** received from **DART AEROSPACE LTD** conform to manufacturing specifications indicated in drawings or specifications as called for on said purchase order. Process certifications, chemical and physical test reports, as required by drawing, specification and/or other applicable documentation are on file and may be inspected by the buyer and/or government representative upon request.

Description	Customer Part Number	Quantity
P/N FT319 REV H FITTING	D2067 REV B	50

BY:

Barrilyn Polhamus
BARRILYN POLHAMUS

TITLE: Q. C. TECH